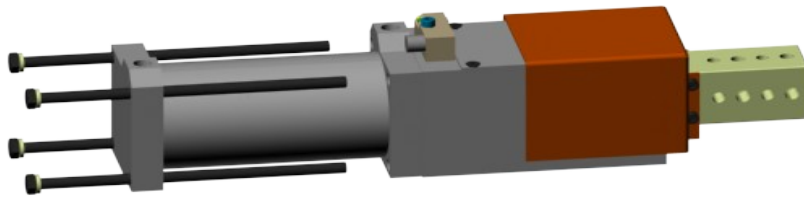
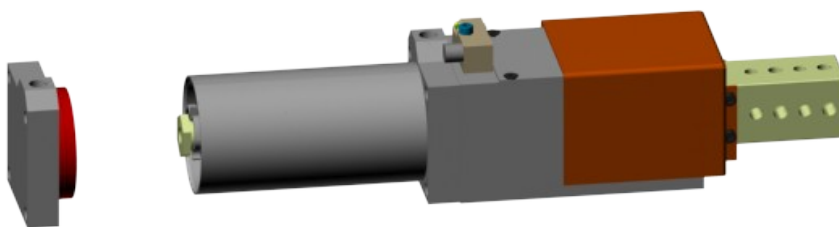


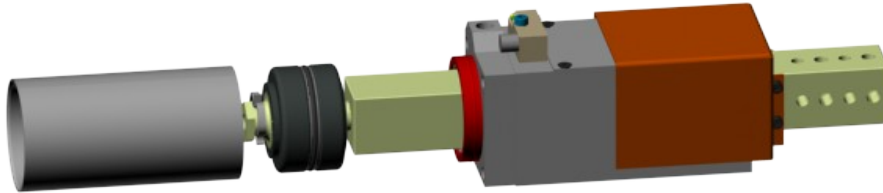
Remove (4) Hex Bolts



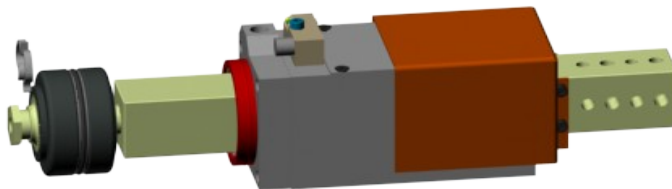
Remove Cylinder Cap

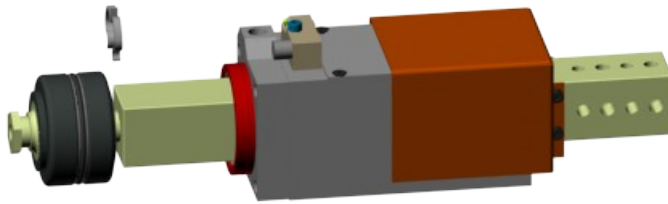


Remove Cylinder Tube



Rap/Rigid adapter is located at the rear of the piston, remove it and relocate it between the piston and ram.





Replace cylinder tube, cap and bolts.

This process can be reversed to convert a rigid unit to a rap unit.