

WELKER



Standard Hole Pattern

Part No.	Lengths (XX) +,- .015	GW +,- .010	GH +,- .001	W	H T	SB Set Back	Hole Spacing	No. of holes	Screw Size
L-GIB-0375-XX BASE-0375-XX	6", 12"	.250	.376	1.00" 1-1/2"	.625 .250	.375"	2.000	3, 6	5/16"
L-GIB-0500-XX BASE-0500-XX	10", 15", 20"	.375	.501	1.25" 2"	.875 .375	.437	2.500	4, 6, 8	3/8"
L-GIB-0750-XX BASE-0750-XX	12", 18", 24"	.500	.751	1.50" 2"	1-1/4" .375	.500	3.000	4, 6, 8	3/8"
L-GIB-875-XX BASE-0875-XX PLATE-0875-XX	16", 24"	.625	.876	2.00" 2-1/2" 3"	1-1/2" .375 .375	.687	4.000	4, 6	1/2"
L-GIB-1250-XX BASE-1250-XX PLATE-1250-XX	24"	.750	1.251	2.50" 3" 3"	2" .375 .375	.875	4.000	6	5/8"
L-GIB-1500-XX BASE-1500-XX PLATE-1500-XX	24"	1.000	1.501	3.00" 4" 4"	2-1/2" .375 .375	1.000	6.000	4	5/8"

Fractional width & height dimensions are nominal -.050/.060

Hole locations are ± .005

Non-standard sizes available.

Special lengths available. Replace XX in part no. with desired non-standard length.

Example: L-GIB-0750-14.5

Gibs are provided without holes. To add standard hole pattern, add -H to part number.

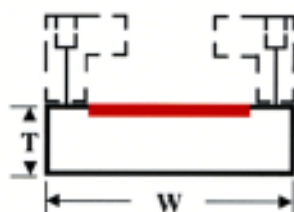
Example: L-Gib-0500-10-H

Customer hole pattern can be provided to print.

Customer slide plate specs:

Hardness: Rc35 minimum

Finish: Ground 8-16 RMS in direction of travel or Electroless Nickel plate or hard chrome to .0002 minimum thickness.



ALTERNATIVE CONSTRUCTION

Single Base
Allow 1/16" below nominal width.
Allow 1/32" below nominal height
This allows grind clean-up of nominal stock.